

## “FERRITE DOMEN” IN DOMAIN OF METAL POWDER MATERIALS

**FERRITE DOMEN Co.** is the long-time leading company that performs R&D and manufactures all classes and types of soft, hard and microwave ferrites. Besides, it also deals with the cores produced on the base of metal powders of

- **Molybdenum Permalloy (MPP cores)**
- **Permalloy 50% Ni (High Flux cores)**

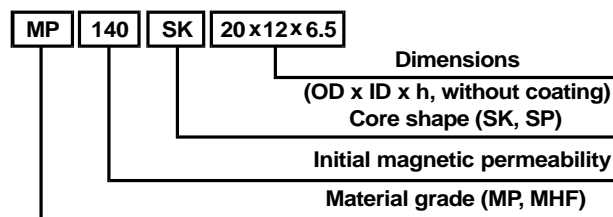


Generally, initial powders are the grains of corresponding metal with their individual insulation, so the toroids of those materials have the structure of distributed air gap what in the case of ferrites is provided by slitting the toroids or grinding the central part (leg) of E-type and pot-type cores.

The metal powder cores have some important features used effectively in communication and electrotechnic circuits:

- **High specific resistance**
- **Low hysteresis loss**
- **High saturation flux density**
- **Excellent stability of induction in AC and DC**
- **High long-term stability of parameters**
- **Polyamide 11 (Rilsan) 100% coating**

## PART NUMBER EXAMPLE



## MPP CORES

**Molybdenum Permalloy Powder cores (MPP)** find the wide application in electronic and electrical circuits where high Q-value of inductances and long-term stability of parameters are the critical factors. They effectively show their attractive features as energy storage chokes in SMPS, electronic ballasts in energy saving light lamps, as inductive elements of various filters, etc.

Material	$\mu$	$f_c$ MHz	$tg\delta_m \cdot 10^{-3}$			$Tk_m 10^{-6}$	
			$f$ kHz	$H_m$ A/m		1/°C	
				24	72	(-60 + 85) °C	(-60 +155) °C
<b>MP 14</b>	12...14	< 5.0	1000 3000		20.0 50.0		<120
<b>MP 20</b>	20	< 1.0	1000		30.0	<120	
<b>MP 60</b>	60	< 0.3	30 100	12.0	5.9 12.9		<100
<b>MP 100</b>	100	< 0.3	30 100	22.8	10.3 24.3	<100	<120
<b>MP 140</b>	140	< 0.1	30 100	48.5	20.0 51.5	<120	<150
<b>MP 160</b>	160	< 0.1	30 100	105.0	37.5 108.0	<150	<180
<b>MP 250</b>	250	< 0.03	30	45.0	50.0	<200	<250
<b>MP 300</b>	300	< 0.01	5	50.0			<300

## HIGH FLUX CORES

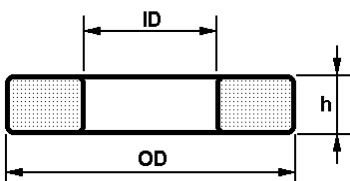
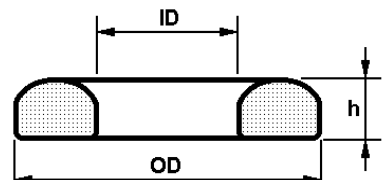
**High Flux cores** are based on permalloy material with 50% Ni compared with 81% Ni for molypermalloy. They feature high saturation flux density of 15.000 G vs. 7.000 G for MPP cores and are ideal for in-line filters and for pulse chokes, where they demonstrate high energy storage.

Material	$\mu$	$f_c$ MHz	$tg\delta_m \cdot 10^{-3}$			$Tkm \cdot 10^{-6}$	
			f kHz	$H_m$ A/m		1/°C	
				24	72	(-60 + 85) °C	(-60 + 155) °C
MHF 14	12...14	< 5.0	1000 3000		20.0 50.0		< 120
MHF 20	20	< 1.0	1000		30.0	< 120	
MHF 60	60	< 0.3	30 100	12.0	5.9 12.9		< 100
MHF 125	125	< 0.3	30 100	31.3	16.3 34.3	< 100	< 120
MHF 147	147	< 0.1	30 100	58.5	30.0 61.5	< 120	< 150
MHF 160	160	< 0.1	30 100	105.0	37.5 108.0	< 150	< 180

### Symbols

$\mu$	Initial permeability	$B_m$	Max. magnetic flux density
$f_c$	Critical frequency	$B_r$	Residual flux density
f	Operational frequency	$H_c$	Coercive force
$tg\delta_m/m$	Relative loss factor	$A_L$	Induction factor
$H_m$	External magnetic field	$P_{sp}$	Specific bulk magnetic loss
$d_h$	Hysteresis loss coefficient	$Tkm$	Temperature coefficient of initial permeability
$d_r$	Residual loss coefficient	d	Density

### DIMENSIONS OF CORES

Core Shape	Dimensions, mm					
	without coating			coated		
	OD	ID	h	OD,max	ID,min	h,max
<b>SK- type</b> 	7	4.0	3.0	7.8	3.50	4.1
	10	6.0	3.0	10.8	5.50	4.1
	10	6.0	4.5	10.8	5.50	5.6
	12	5.0	5.5	12.8	4.50	6.6
	13	7.0	5.0	13.8	6.56	6.1
	17	10.0	6.5	17.8	9.56	7.6
	20	12.0	6.5	20.8	11.63	7.6
<b>SP - type</b> 	15	7	4.8	15.8	6.56	5.9
	15	7	6.7	15.8	6.56	7.8
	19	11	4.8	19.8	10.53	5.9
	19	11	6.7	19.8	10.53	7.8
	24	13	5.2	24.8	12.63	6.3
	24	13	7.0	24.8	12.63	8.1
	27	15	5.2	27.8	14.52	6.3
	27	15	6.0	27.8	14.52	7.1
	36	25	7.5	37.0	24.52	8.8
	36	25	9.7	37.0	24.52	11.0
	44	28	7.2	45.0	27.52	8.5
	44	28	10.3	45.0	27.52	11.6
	52	36	10.0	53.0	35.52	11.3
	52	36	14.0	53.0	35.52	15.3



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